

# Work Order ID 72026

Monday, July 18, 2011 9:54:36 AM



Item ID: D3368-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Tail Rotor Pedal Disabling Kit

Start Date: 7/18/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/18/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3368

Rev B

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

PULL FROM STOCK  
1 X D3368-041 B45740  
REMOVE LOCK, CUSTOMER REQ'S KEYED ALIKE  
-Assemble lock mechanism and cam  
using keyed alike C420 - D3373-7 B 22160 and install decal as per Dwg  
D3368.

20 4/6 7/18

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

20 4/6 7/18



# Work Order ID 72026

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Start Date: 7/18/2011 Start Qty: 1.00

Required Date: 7/18/2011 Req'd Qty: 1.00

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Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

0.00

Packaging

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control



Setup Start



Stop



Cust Item ID:

Customer:

Run Start



Stop



*Run 7/18/11* *(1)*

*u/7/18*  
*11-07-18*  
*(1)*

# Picklist Print

Monday, July 18, 2011 9:54:33 AM

Page 1

Work Order ID: 72026

Parent Item: D3368-041

Parent Item Name: Tail Rotor Pedal Disabling Kit




Start Date: 7/18/2011

Required Date: 7/18/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A Removed from 9 Digit 06-03-22 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3368-041  Tail Rotor Pedal Disabling Kit		Manufactured	No				Each	0.0000		1			

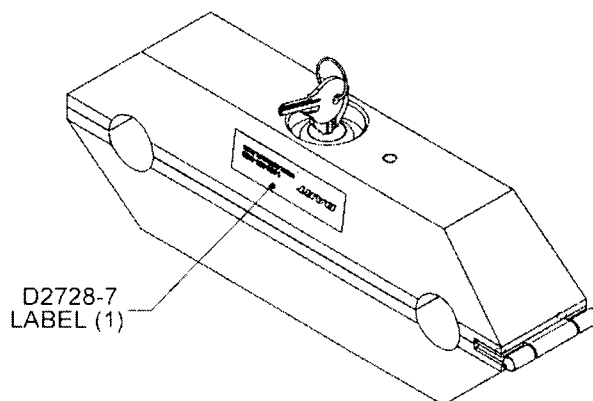
45740 ✓  


B 22160 80 11/07/10

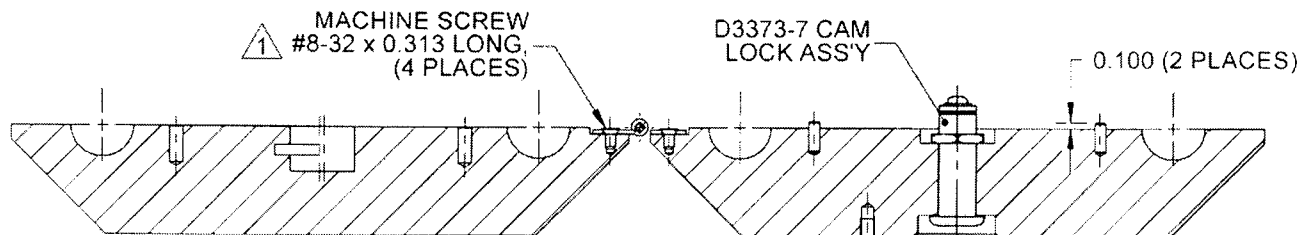
D3373-7KA



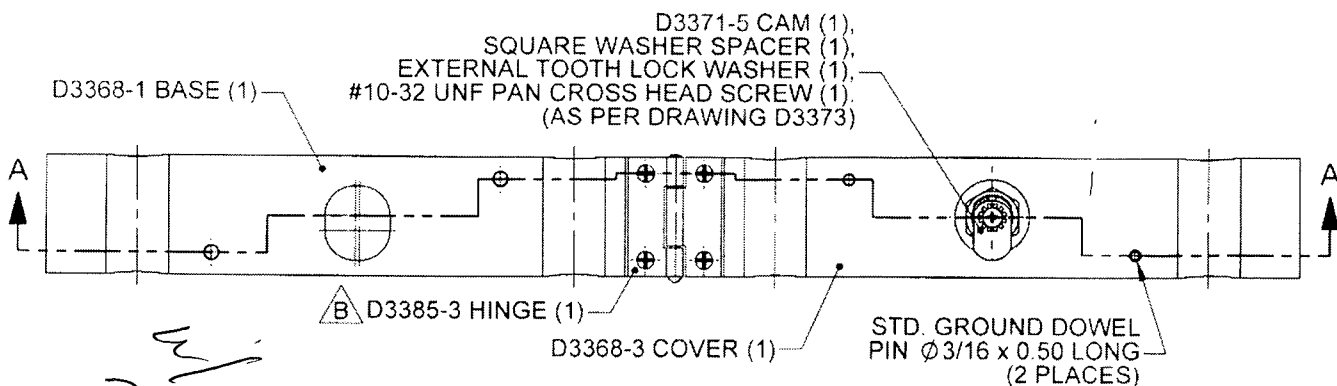
DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3368</b>	REV. B SHEET 1 OF 3
DATE <b>05.03.22</b>		TITLE <b>PEDAL LOCK</b>	SCALE 1:3
A	05.01.19	NEW ISSUE	
B	05.03.22	D3385-3 WAS D3385-1	



**PEDAL LOCK SHOWN LOCKED WITH KEY**



**SECTION A-A**



**D3368-051 PEDAL LOCK ASSEMBLY**

**NOTES:**

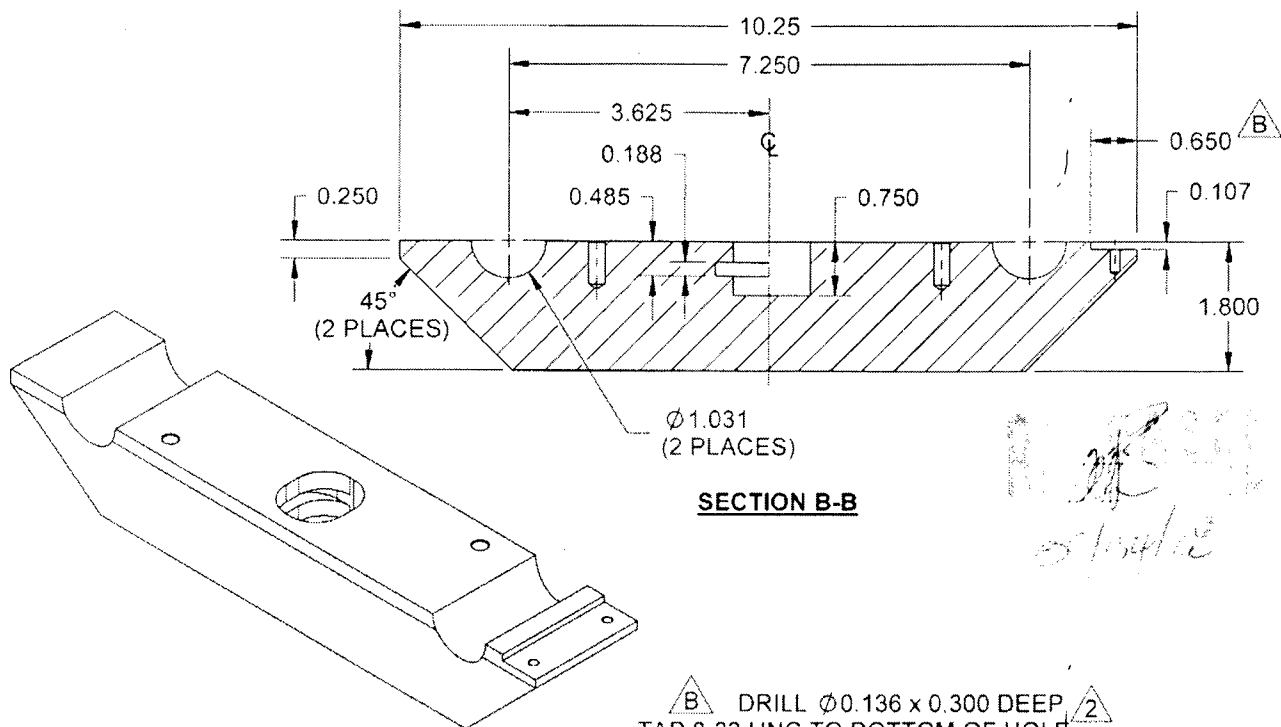
- 1) POSSIBLE SUPPLIER: SPAENAU P/N 385-044
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

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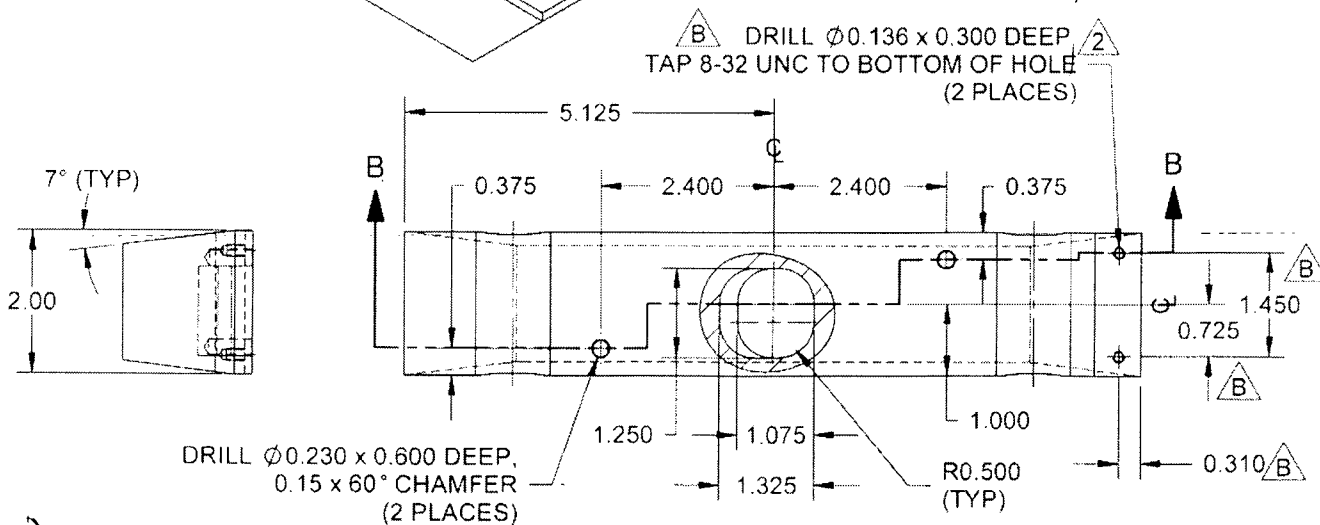
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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3368</b>	REV. B SHEET 2 OF 3
DATE <b>05.03.22</b>		TITLE <b>PEDAL LOCK</b>	SCALE 1:2.5



**SECTION B-B**



**D3368-1 BASE**

**NOTES:**

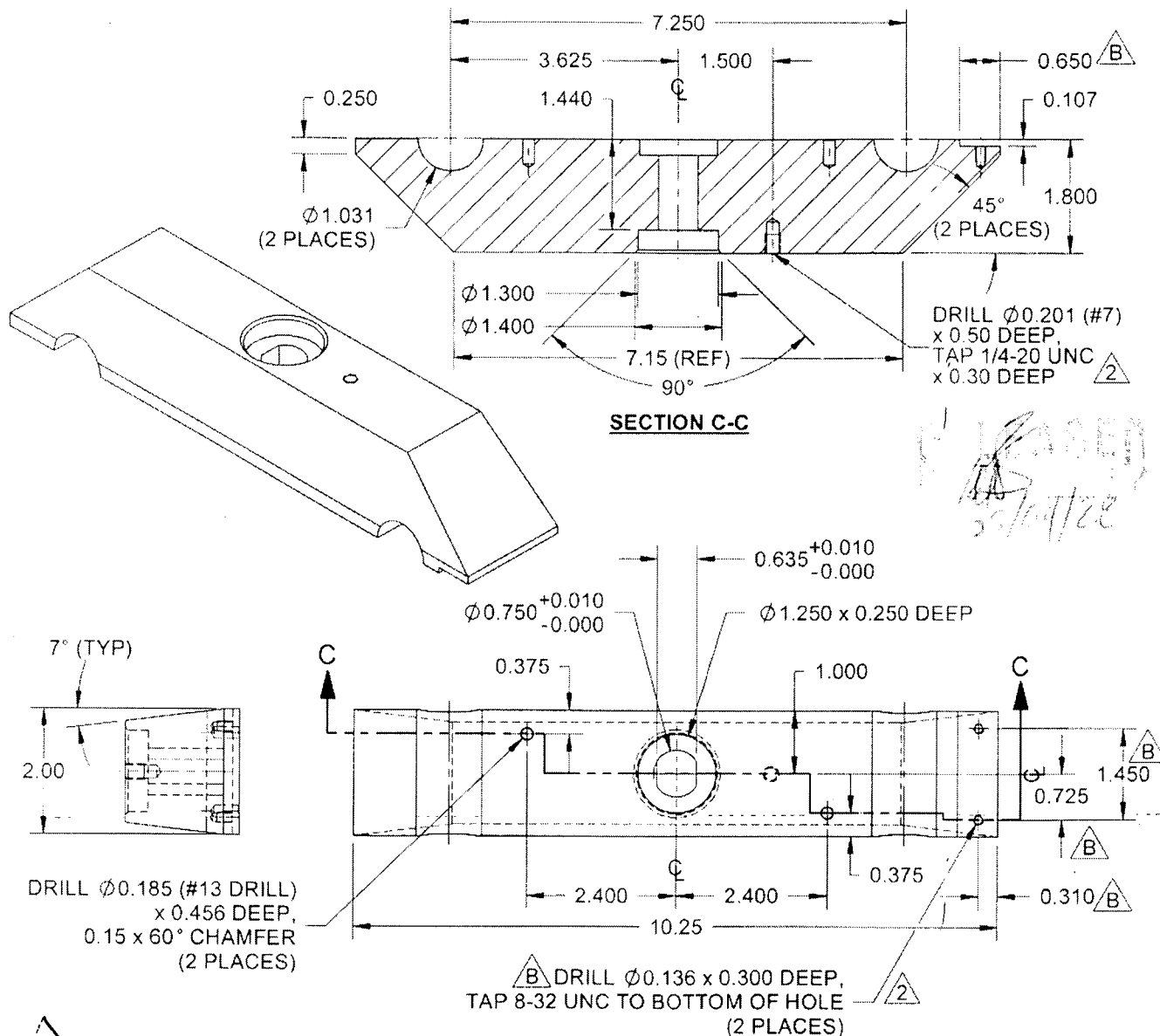
- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)  
(REF. DART SPEC. M6061T6B)
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3368</b>	REV. B SHEET 3 OF 3
DATE <b>05.03.22</b>	TITLE <b>PEDAL LOCK</b>		SCALE 1:2.5



### D3368-3 COVER

#### NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)  
(REF. DART SPEC. M6061T6B)
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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